



# CENTRAL LEATHER RESEARCH INSTITUTE

FOOTWEAR TESTING LABORATORY  
SHOE DESIGN AND DEVELOPMENT CENTRE  
ADYAR, CHENNAI - 600 020, INDIA.

## TEST REPORT

TEST/1596/06-07

Pg. (1) of (1)  
DT: 04.12.2006

M/s. EURO SHOE COMPONENTS PVT LIMITED  
478/30-A, CORAMANDEL ROAD  
SIPCOT  
RANIPET 632 403  
Tele fax: 04172-247136

E mail : [euroshoe@euroshoe.in](mailto:euroshoe@euroshoe.in)

Dear Sir,

With reference to your letter dated 30<sup>th</sup> November 2006, we give below the test report for one sample of shoe submitted for physical testing.

Sample ID      **Children's Shoe, Marked as "LOOP", Size : 10E, Art : 2169,  
Col : Black, Right odd**

Conditioning      Test Conducted at 20°C and 65% Rh

| S. N | PROPERTY                 | RESULT                        | CLRI RECOMMENDATIONS                                          | TEST METHOD          |
|------|--------------------------|-------------------------------|---------------------------------------------------------------|----------------------|
| 1.   | Sole bond strength, N/mm |                               |                                                               |                      |
|      | 1. Inside joint          | 7.8                           | Min 4.0<br>Min 3.0 for<br>surface or deep<br>material failure | SATRA<br>TM 411:1992 |
|      | Type of separation       | 80 % SS<br>20 % DS            |                                                               |                      |
|      | 2. Outside joint         | 7.9                           |                                                               |                      |
|      | Type of separation       | 40 % SS<br>20 % DS<br>40 % AS |                                                               |                      |

SS : surface Sole, DS : Deep Sole, AS : Adhesion to Sole

Sole bond strength property of this shoe sample is found to be good.

Yours faithfully,

**Technical Manager**  
**CLRI Quality Assurance Scheme**

- Note :
1. This test report is not meant for Publicity / Advt.
  2. This test report is not meant to be produced before Customs / Govt. Officials.
  3. This institute shall be indemnified against any dispute arising out of issue of this test report.
  4. Test conducted on the submitted sample and this institute is not responsible for sampling.